# The world's leading specialist in cold rolled steel field Dongkuk Industries begins a new challenge with nickel plated steel.

Dongkuk Industries,

the leader in steel, materials and eco-friendly businesses

## History

1967	Established Daewonsa Inc
1986	Established Dongkuk Industries as a local corporation
2008	Completed an extension of the wide-width cold rolling mill line
2013	Completed an extension of the medium-width cold rolling mill line
2018	Acquired IATF16949 certificate
2021	Expanded eco-friendly hydrogen heat treatment facilities
2022	Confirmed investment in nickel plated steel business
023.04	Begins the construction of nickel plated steel factory
024.09	Starts mass production of nickel plated steel

#### **NETWORK**









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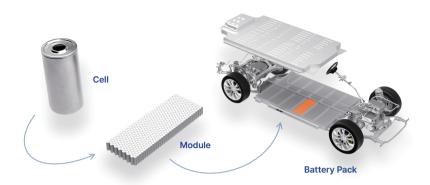
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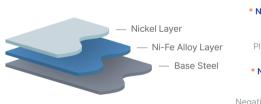




## What is a nickel plated steel?

Plated with 1~6µm in electric plating line and diffusion hardening process enables high resistance to corrosion, oxidization and enhanced workability.

## Structure by Layer



#### **Cell Inner Structure**



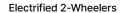
# Usages



Electric Vehicle







Power Tool

With excellent corrosion resistance and durability, a nickel plated steel is used to make battery cases for EVs, Electrified 2-Wheelers, ESSs, Power Tools and other applications requiring high safety standards.

# **Production Specification**

Thickness (mm)	Width (mm)
0.2 ~ 1.0	25 ~ 1,219

C	Si	Vin	,	S
√lax. 0.08	Иах. 0.03	Иах. 0.40	Иах. 0.02	<b>Лах.</b> 0.03

T. S (Mpa)	Y.P (Mpa)	Elongation (%)		
Иах. 430	Иах. 370	Иin. 25		

# **Equipment Specification**

\* Provision

# **Nickel Plating Line**

Category	Vote
Entry Thickness	).2 ~ 1.0mm
Entry Width	750 ~ 1,219mm
Capacity (Ton/Year)	30,000 (*130,000)

# **Slitting Line**

Category	Note
Entry Thickness	0.2 ~ 1.0mm
Entry Width	750 ~ 1,219mm
Exit Width	25mm Min.
Capacity (Ton/Year)	130,000

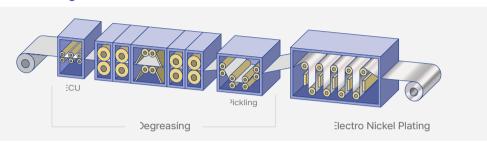
# **Annealing Line**

Туре	Atmosphere Gas	Entry Thickness	Entry Width	Capacity Ton/Year)	Vote			
3atch	H 100%		150 ~ 1,320mm					
Continuous	1, N Mix	0.2 ~ 1.0mm	750 ~ 1,219mm	80,000 *130,000)	SPM 4Hi 1Stand CAL inline)	Entry Thickness 0.2 ~ 1.0mm	Entry Width 750 ~ 1,219mm	Capacity [Ton/Year)

### Line Map



## **Nickel Plating Line**



# **Annealing Line**

